

Fig. 1 Structure of Model SRN

Structure and Features

SRN is an ultra-high rigidity Roller Guide that uses roller cages to allow low-friction, smooth motion and achieve long-term maintenance-free operation.

Thin, low gravity center

Since the overall height is lower than Caged Roller LM Guide model SRG, this model is optimal for compact design.

Ultra-high rigidity

To achieve ultra-high rigidity, it uses rollers, which are less subject to elastic deformation, for the rolling elements, and optimizes the roller diameter and the roller length.

In addition, each row of rollers is arranged at a contact angle of 45° so that the guide receives an equal load rating in all four directions (radial, reverse-radial and lateral directions).

Smooth motion through skewing prevention

The roller cage allows rollers to form an evenly spaced line while circulating, thus preventing the rollers from skewing as the block enters a loaded area. As a result, fluctuation of the rolling resistance is minimized, and stable, smooth motion is achieved.

Long-term maintenance-free operation

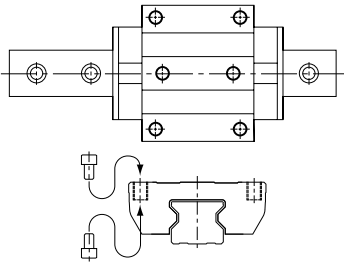
Use of roller cages eliminates friction between rollers and increases grease retention, enabling long-term maintenance-free operation to be achieved.

Types and Features

Model SRN-C

The flange of the LM block has tapped holes.

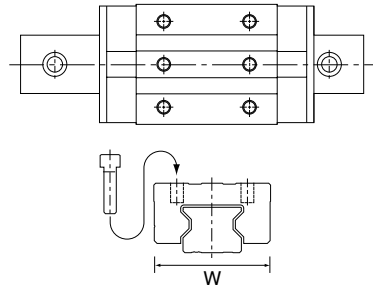
Can be mounted from the top or the bottom.
Used in places where the table cannot have through holes for mounting bolts.



Model SRN-R

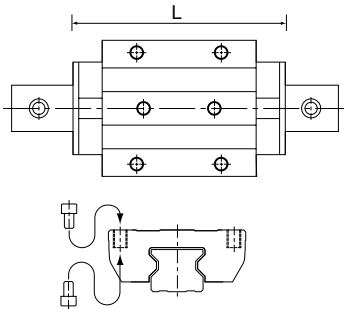
The LM block has a smaller width (W) and is equipped with tapped holes.

Suitable for places where space for the table width is limited.



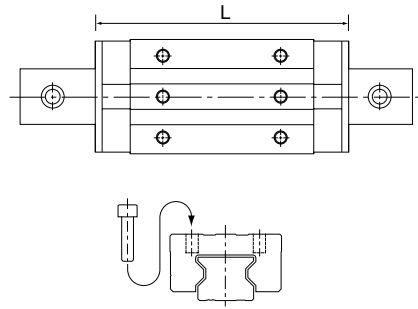
Model SRN-LC

The LM block has the same sectional shape as model SRN-C, but has a longer overall LM block length (L) and a greater rated load.



Model SRN-LR

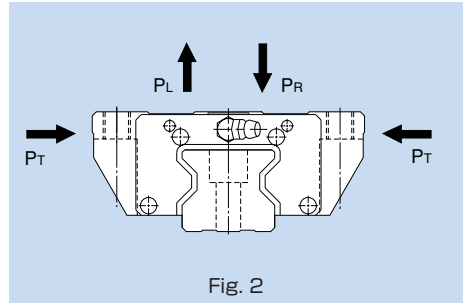
The LM block has the same sectional shape as model SRN-R, but has a longer overall LM block length (L) and a greater rated load.



Rated Loads in All Directions

Model SRN is capable of receiving loads in all four directions: radial, reverse-radial and lateral directions.

The basic load ratings are uniform in the four directions (radial, reverse-radial and lateral directions), and their actual values are provided in the dimensional table for SRN.



Equivalent Load

When the LM block of model SRN receives loads in all directions simultaneously, the equivalent load is obtained from the equation below.

$$P_E = P_R (P_L) + P_T$$

where

P_E : Equivalent load (N)

- Radial direction
- Reverse-radial direction
- Lateral direction

P_R : Radial load (N)

P_L : Reverse-radial load (N)

P_T : Lateral load (N)

Options

Dust Prevention Accessories

THK offers various dust prevention accessories for model SRN.

When a dust prevention accessory is required, specify the desired item with the corresponding symbol provided in table 1 (for details of dust prevention accessories, see pages a-24 and a-25).

For supported model numbers for dust prevention accessories and overall LM block length with dust prevention accessories attached (dimension L), see page a-218.

Table 1 Symbols of Dust Prevention Accessories for Model SRN

Symbol	Dust prevention accessory
UU	With end seal
SS	With end seal + side seal + inner seal
DD	With double seals + side seal + inner seal
ZZ	With end seal + side seal + inner seal + metal scraper
KK	With double seals + side seal + inner seal + metal scraper

Seal resistance value

For the maximum seal resistance value per LM block when a lubricant is applied on seals SRN··SS, refer to the corresponding value provided in table 2.

Table 2 Maximum Seal Resistance Value of Seals SRN··SS

Unit: N

Model No.	Seal resistance value
SRN 35	30
SRN 45	30
SRN 55	35
SRN 65	40

●Dedicated Cap C for LM Rail Mounting Holes

If any of the LM rail mounting holes of an LM Guide is filled with cutting chips or foreign matter, they may enter the LM block structure. Entrance of such foreign matter can be prevented by covering each LM rail mounting hole with the dedicated cap so that the top of the mounting holes is on the same level as the LM rail top face.

Since the dedicated cap C for LM rail mounting holes uses a special synthetic resin with high oil resistance and high wear resistance, it is highly durable.

When placing an order, specify the desired cap type with the corresponding cap number indicated in table 3.

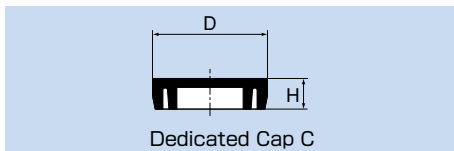
For the procedure for mounting the cap, see page a-22.

●Plate Cover

By covering the LM rail mounting holes with an ultra thin stainless steel (SUS304) plate, the plate cover drastically increases sealability of the end seal, thus to prevent the penetration of foreign matter or water from the top face of the LM rail.

Table 3 Major Dimensions of Dedicated Cap C

Model No.	Cap C model No.	Bolt used	Major dimensions (mm)	
			D	H
SRN 35	C 8	M 8	14.4	3.7
SRN 45	C12	M12	20.5	4.7
SRN 55	C14	M14	23.5	5.7
SRN 65	C16	M16	26.5	5.7



Dedicated Cap C

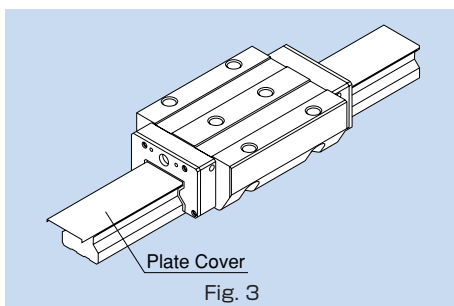


Fig. 3

Note 1: When mounting the plate cover, it is important to take into account the seal shape. Indicate that the plate cover is required when ordering the LM Guide.

Note 2: To mount the plate cover, it is necessary to remove the LM block from the LM rail using an LM block removing/mounting jig. Contact THK for details of the jig.

Note 3: If two or more rails are connected to exceed the maximum manufacturing length, it is necessary to also connect two or more plate covers. In such cases, the plate covers must closely contact with each other and there must be no level difference between the plate covers. Contact THK for details.

●Removing/mounting Jig

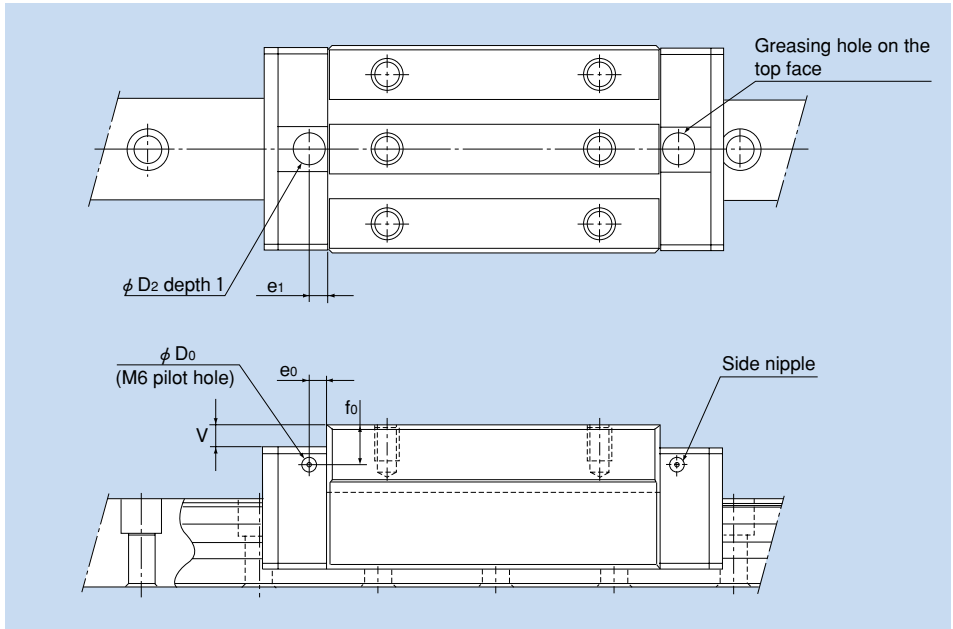
When assembling the guide, do not remove the LM block from the LM rail whenever possible. If it is inevitable to remove the LM block due to the plate cover type or the assembly procedure, be sure to use the removing/mounting jig.

Note: For details on the removing/mounting jig, contact THK.

Greasing Hole

Model SRN allows lubrication from both the side and top faces of the LM block. The greasing hole of standard types is not drilled through in order to prevent foreign matter from entering the LM block.

When using the greasing hole, contact **THK**.



Model No.	Pilot hole for side nipple			Applicable nipple	Greasing hole on the top face			
	e_0	f_0	D_0		D_2	(O ring)	V	e_1
SRN 35C SRN 35LC	8	6.5	5.2	M6F	10.2	(P7)	0.4	6
SRN 45C SRN 45LC	8.5	7	5.2	M6F	10.2	(P7)	0.4	7
SRN 55C SRN 55LC	10	8	5.2	M6F	10.2	(P7)	0.4	11
SRN 65LC	9	11	5.2	M6F	10.2	(P7)	0.4	10

Model No.	Pilot hole for side nipple			Applicable nipple	Greasing hole on the top face			
	e_o	f_o	D_o		D_z	(O ring)	V	e_i
SRN 35R SRN 35LR	8	6.5	5.2	M6F	10.2	(P7)	0.4	6
SRN 45R SRN 45LR	8.5	7	5.2	M6F	10.2	(P7)	0.4	7
SRN 55R SRN 55LR	10	8	5.2	M6F	10.2	(P7)	0.4	11
SRN 65LR	9	11	5.2	M6F	10.2	(P7)	0.4	10

● Greasing

The greasing interval is longer than that of full-roller types because of the roller cage effect. However, the actual greasing interval may vary depending on the service environment, such as a high load and high speed. Contact **THK** for details.

Error Allowance of the Mounting Surface

The following tables show error allowances of the mounting surface that will not affect the rolling resistance or service life in normal operation.

Table 4 Error Allowance in Parallelism (P) between Two Rails

Unit: mm

Model No.	Radial clearance	Normal	C1	CO
SRN 35		0.014	0.010	0.007
SRN 45		0.017	0.013	0.009
SRN 55		0.021	0.014	0.011
SRN 65		0.027	0.018	0.014

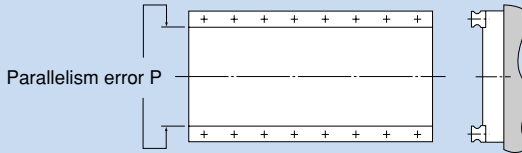


Fig. 4

Table 5 Error Allowance in Level (X) between the Rails

Unit: mm

Radial clearance	Normal	C1	CO
Error allowance (X) of the mounting surface	0.00030 a	0.00021 a	0.00011 a

$$X=X_1+X_2$$

Example of calculation

Rail span when a = 500mm

Error allowance of the mounting surface

$$X=0.0003 \times 500 \\ =0.15$$

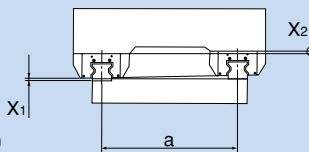


Fig. 5

X_1 : Level difference on the rail mounting surface
 X_2 : Level difference on the block mounting surface

Table 6 Error Allowance in Level (Y) in the Axial Direction

Unit: mm

Error allowance of the mounting surface (mm)	0.000036 b
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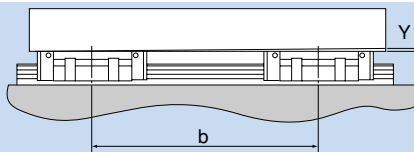


Fig. 6

Standard Length and Maximum Length of the LM Rail

Table 7 shows the standard lengths and the maximum lengths of model SRN variations. If the maximum length of the desired LM rail exceeds them, connected rails will be used. Contact THK for details.

For the G dimension when a special length is required, we recommend selecting the corresponding G value from the table. The longer the G dimension is, the less stable the G area may become after installation, thus causing an adverse impact to accuracy.

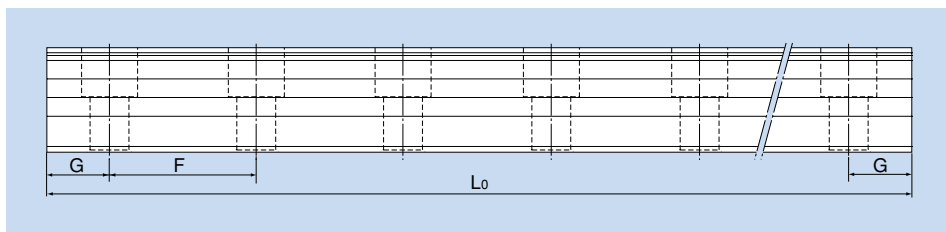
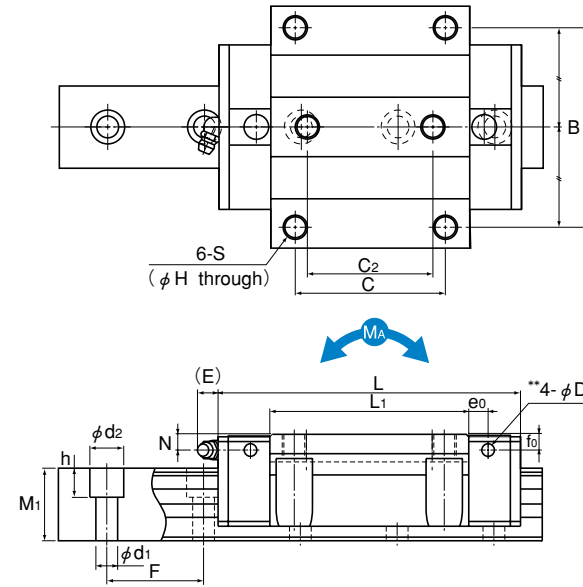
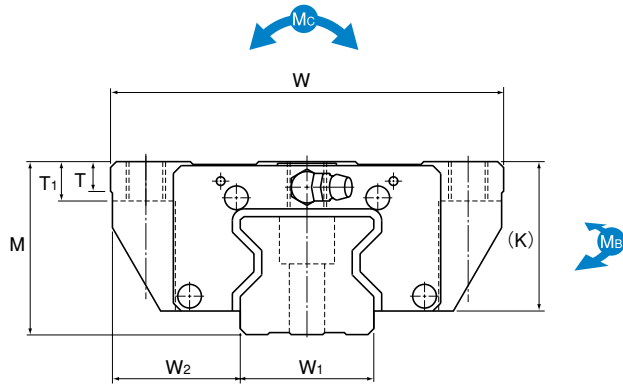


Table 7 Standard Length and Maximum Length of the LM Rail for Model SRN Unit: mm

Model No.	SRN 35	SRN 45	SRN 55	SRN 65
Standard LM rail length (L ₀)	280	570	780	1270
	360	675	900	1570
	440	780	1020	2020
	520	885	1140	2620
	600	990	1260	
	680	1095	1380	
	760	1200	1500	
	840	1305	1620	
	920	1410	1740	
	1000	1515	1860	
	1080	1620	1980	
	1160	1725	2100	
	1240	1830	2220	
	1320	1935	2340	
	1400	2040	2460	
	1480	2145	2580	
	1560	2250	2700	
	1640	2355	2820	
	1720	2460	2940	
	1800	2565	3060	
1880	2670			
1960	2775			
2040	2880			
2200	2985			
2360	3090			
2520				
2680				
2840				
3000				
Standard pitch F	40	52.5	60	75
G	20	22.5	30	35
Max length	3000	3090	3060	3000

Note 1: The maximum length varies with accuracy grades. Contact THK for details.

Note 2: If connected rails are not allowed and a greater length than the maximum values above is required, contact THK.



Unit: mm

Model No.	External dimensions			LM block dimensions														LM rail dimensions					Basic load rating		Static permissible moment kN-m*					Mass		
	Height M	Width W	Length L	B	C	C ₂	S	H	L ₁	T	T ₁	K	N	E	e ₀	f ₀	D ₀	Grease nipple	Width W ₁ -0.05	W ₂	Height M ₁	Pitch F	d ₁ ×d ₂ ×h	C	C ₀	M _A 1 block	M _A 2 blocks in close contact	M _B 1 block	M _B 2 blocks in close contact	M _C 1 block	LM block kg	LM rail kg/m
SRN 35C SRN 35LC	44	100	125 155	82	62	52	M10	8.5	82.2 112.2	7.5	10	38	6.5	12	8	6.5	5.2	B-M6F	34	33	30	40	9×14×12	59.1 76	119 165	1.66 3.13	10.1 17	1.66 3.13	10.1 17	2.39 3.31	1.6 2	6.9
SRN 45C SRN 45LC	52	120	155 190	100	80	60	M12	10.5	107 142	7.5	15	45	7	12	8.5	7	5.2	B-M6F	45	37.5	36	52.5	14×20×17	91.9 115	192 256	3.49 6.13	20 32.2	3.49 6.13	20 32.2	4.98 6.64	3 3.6	11.3
SRN 55C SRN 55LC	63	140	185 235	116	95	70	M14	12.5	129 179.2	10.5	18	53	8	16	10	8	5.2	PT1/8	53	43.5	43	60	16×23×20	131 167	266 366	5.82 10.8	33 57	5.82 10.8	33 57	8.19 11.2	4.9 6.4	15.8
SRN 65LC	75	170	303	142	110	82	M16	14.5	229.8	19.5	20	65	14	16	9	11	5.2	PT1/8	63	53.5	49	75	18×26×22	278	599	22.7	120	22.7	120	22.1	12.7	21.3

Note The greasing hole on the top face and the pilot hole of the side nipple** are not drilled through in order to prevent foreign matter from entering the block. See pages a-210 and a-211 for details.

Static permissible moment*: 1 block: static permissible moment value with 1 LM block
2 blocks: static permissible moment value with 2 blocks closely contacting with each other

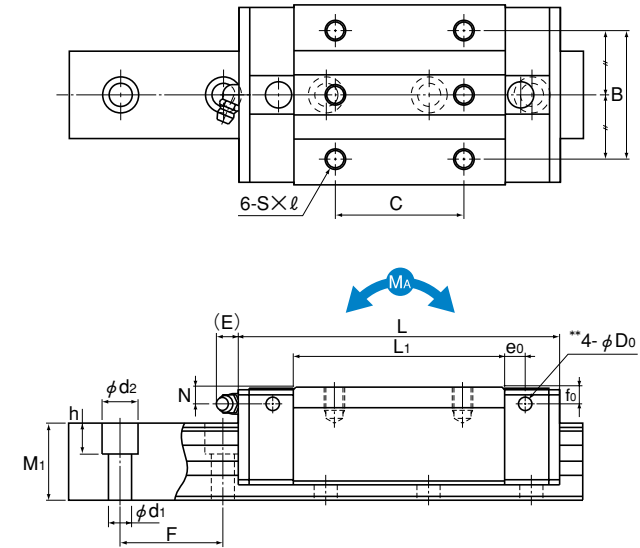
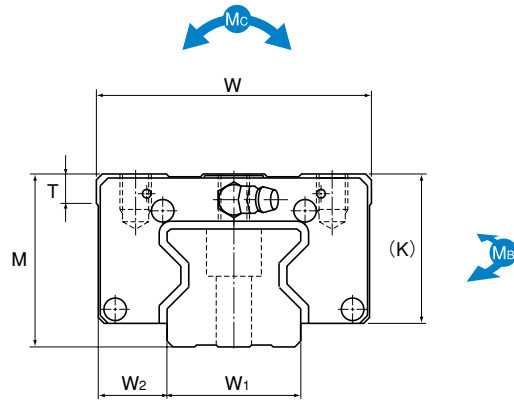
Model number coding

SRN45 C 2 KK C0 +1160L P Z- II

1 2 3 4 5 6 7 8 9

- 1 Model number
- 2 Type of LM block
- 3 No. of LM blocks used on the same rail
- 4 Dust prevention accessory symbol (see page a-207)
- 5 Radial clearance symbol (see page a-35)
- 6 LM rail length (in mm)
- 7 Accuracy symbol (see page a-38)
- 8 With plate cover
- 9 No. of rails used on the same plane

Note This model number indicates that a single-rail unit constitutes one set (i.e., required number of sets when 2 rails are used in parallel is 2 at a minimum).



Unit: mm

Model No.	External dimensions			LM block dimensions											LM rail dimensions					Basic load rating		Static permissible moment kN-m*					Mass		
	Height M	Width W	Length L	B	C	S x l	L ₁	T	K	N	E	e ₀	f ₀	D ₀	Grease nipple	Width W ₁ -0.05	W ₂	Height M ₁	Pitch F	d ₁ x d ₂ x h	C	C ₀	M _A 1 block	M _A 2 blocks in close contact	M _B 1 block	M _B 2 blocks in close contact	M _C 1 block	LM block kg	LM rail kg/m
SRN 35R SRN 35LR	44	70	125 155	50	50 72	M8x9	82.2 112.2	7.5	38	6.5	12	8	6.5	5.2	B-M6F	34	18	30	40	9x14x12	59.1 76	119 165	1.66 3.13	10.1 17	1.66 3.13	10.1 17	2.39 3.31	1.1 1.4	6.9
SRN 45R SRN 45LR	52	86	155 190	60	60 80	M10x11	107 142	7.5	45	7	12	8.5	7	5.2	B-M6F	45	20.5	36	52.5	14x20x17	91.9 115	192 256	3.49 6.13	20 32.2	3.49 6.13	20 32.2	4.98 6.64	1.9 2.5	11.3
SRN 55R SRN 55LR	63	100	185 235	75	75 95	M12x13	129 179.2	10.5	53	8	16	10	8	5.2	PT1/8	53	23.5	43	60	16x23x20	131 167	266 366	5.82 10.8	33 57	5.82 10.8	33 57	8.19 11.2	3.2 4.5	15.8
SRN 65LR	75	126	303	76	120	M16x16	229.8	19.5	65	14	16	9	11	5.2	PT1/8	63	31.5	49	75	18x26x22	278	599	22.7	120	22.7	120	22.1	9.4	21.3

Note The greasing hole on the top face and the pilot hole of the side nipple** are not drilled through in order to prevent foreign matter from entering the block. See pages a-210 and a-211 for details.

Static permissible moment*: 1 block: static permissible moment value with 1 LM block
2 blocks: static permissible moment value with 2 blocks closely contacting with each other

Model number coding

SRN45 LR 2 KK C0 +1200L P Z- II

1 2 3 4 5 6 7 8 9

- 1 Model number
- 2 Type of LM block
- 3 No. of LM blocks used on the same rail
- 4 Dust prevention accessory symbol (see page a-207)
- 5 Radial clearance symbol (see page a-35)
- 6 LM rail length (in mm)
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- 9 No. of rails used on the same plane

Note This model number indicates that a single-rail unit constitutes one set (i.e., required number of sets when 2 rails are used in parallel is 2 at a minimum).

Overall LM Block Length with Options

■ Overall LM Block Length (Dimension L) of Model SRN with a Dust Prevention Accessory Attached

Unit: mm

Model No.	UU	SS	DD	ZZ	KK
SRN 35C/R	125	125	132.8	131.4	139.2
SRN 35LC/LR	155	155	162.8	161.4	169.2
SRN 45C/R	155	155	164.2	162.2	171.4
SRN 45LC/LR	190	190	199.2	197.2	206.4
SRN 55C/R	185	185	194.2	192.2	201.4
SRN 55LC/LR	235	235	244.2	242.2	251.4
SRN 65LC/LV	303	303	314.2	311.4	322.6